## MAK<sub>2</sub>R-RAY



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Guangzhou Leichen Equipment Technology Co., LTD

### Al Empowers AOI

Upholding the mission of "Make Industrial Inspection Easier", taking deep learning algorithm as the core, MAKER-RAY has been specializing in the electronics industry for many years and is committed to providing customers with various optical testing solutions based on the visual inspection standardization scheme of the PCBA production process.



### **Products layout**

#### SMT Line

SMD/solder 3D inspection Dual side inspection
SMD/solder 2D inspection Solder paste inspection

#### THT Line

THT component inspection Solder joint inspection

Bended foot inspection Dual side inspection

#### **Coating Line**

Single side coating inspection

Dual side coating inspection

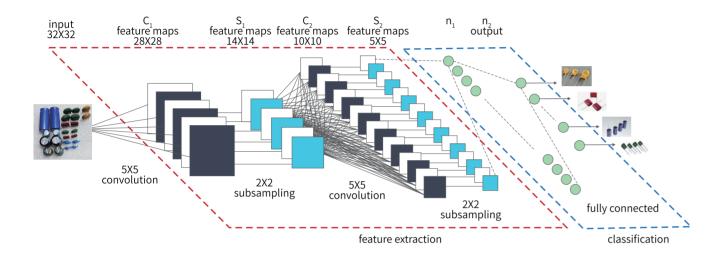
#### **Future planning**

Goldfinger inspection Semiconductor inspection

Mini LED inspection ...

### Core Technology

By applying deep learning algorithm and big data optimization in industrial inspection, Maker-Ray realizes intelligent minimalist programming, and enables intelligent judgment by one-click automatic identification of components and solder, thus addressing the two major pain points of traditional algorithms, namely, long programming time and high false alarm rate.



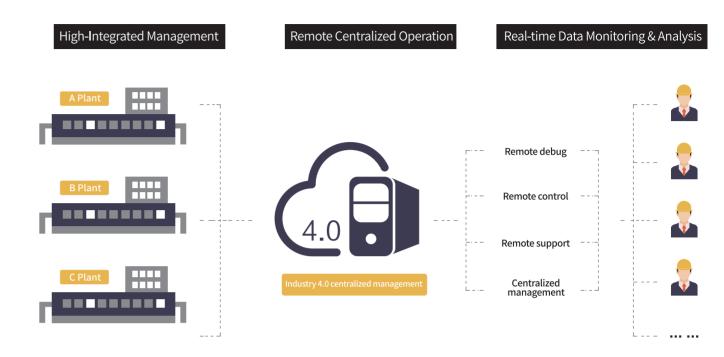
### **Strong Technology Accumulation**

MAKER-RAY has obtained multiple certifications, including 77 patents and copyright, among which more than half are invention. All our products are protected with intellectual property rights.



Statistics end as of Jan. 21st, 2021

### **Industry 4.0 "Internet Plus" Business Model**



O Remote centralized management and control, no constraints of time and space, improving the convenience of enterprise operation and maintenance.

Remote online/offline programming, debugging, software upgrade;

Monitor and abnormally warn for equipment work indicator data;

Routine maintenance including spot and patrol inspection of parts.

#### Real-time data collection and analysis, providing data decision-making support

Real-time data collection including false alarm, defect types and other; display of TOP defect statistics; Automatic calculation of key indicators including PMM, FPY, and defective rate;

Provide objective and real data support for the operation optimization of production line.

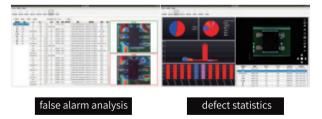
### O Multi-dimensional data report, support customized export

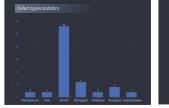
Support different dimensions (time, board information, bad, etc.) to retrieve data;

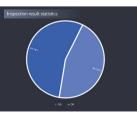
Independently select the data modules needed to be exported;

Customized charts of the report (pie chart, bar chart, line chart).

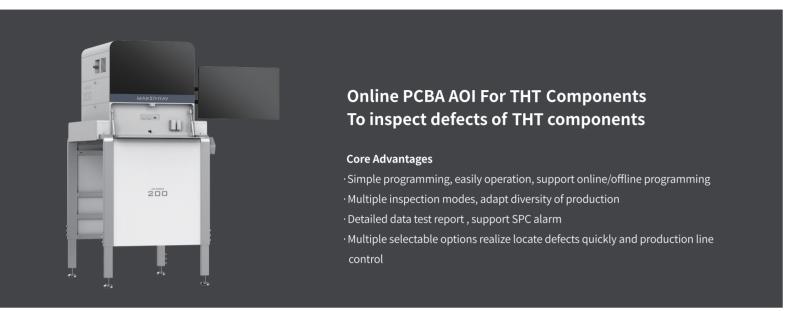




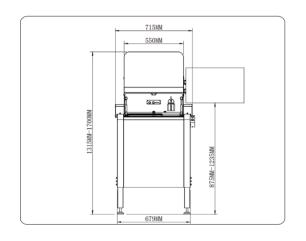


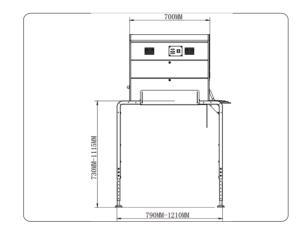


### **AIS20X Series-THT**

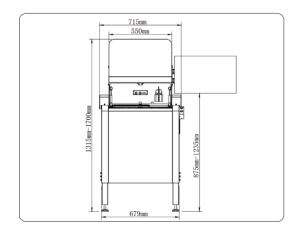


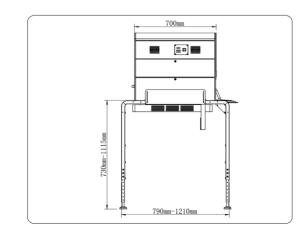
#### ·AIS203-HW



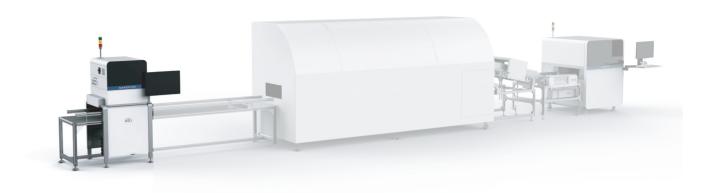


#### ·AIS203P-HW

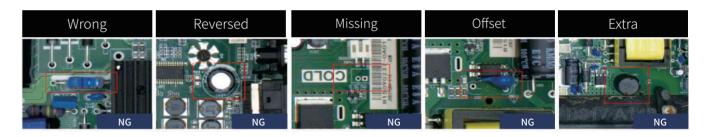




#### •Application | Before/After Wave Soldering



#### Defect Types



#### Production Line Control Box

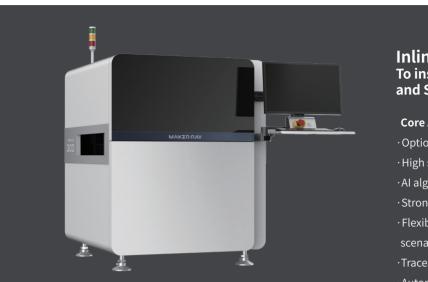
- ·Automatically/manually control start/stop and positive/inverse of conveyor belt line for ensuring the defectives to be maintained in time.
- · Make alarm for the abnormal inspection.
- · Reserve a set of interactive interfaces, which can be designed according to site demand
- · Easy to be installed due to its small size



### Specification

| Category                           | Item                    | AIS203-HW   | AIS203P-HW  |  |  |
|------------------------------------|-------------------------|---|---|--|--|
| PCBA specification                 | Size                    | 400*266mm   | 520*390mm   |  |  |
|                                    | Camera                  | 20MP, color   | 31MP  |  |  |
| Optical                            | Light source            | High Uniformity Dome Light+Hight Intensity Low Angle Light  |   |  |  |
| specification                      | FOV                     | 400*266mm   | 520*390mm   |  |  |
|                                    | Resolution ratio        | 75um  | 80um  |  |  |
| lucas atticas                      | Components              | Missing, reversed, offset, broken, extra, foreign matter, dirty, etc.   |   |  |  |
| Inspection-<br>related<br>function | Other function          | NG tracking bar(optional),control box(optional),mixed material inspection,multi-in-1 inspection, voicebroadcast,  After oven mode; Mixing models inspection,support calling program automatically |   |  |  |
| TUTICUOTI                          | Algorithm               | CNN, color contrast, template matching, OCR ,etc.   |   |  |  |
|                                    | Operating system        | Ubuntu 18.04 LTS 64bit  |   |  |  |
| Software                           | Function                | Remote control, remote assistance, CAD file import and user-defined model training  |   |  |  |
| system                             | Communication<br>method | Standard SMEMA interface  |   |  |  |
| System                             | Data output             | Autogenerated statistic analysis SPC  |   |  |  |
|                                    | Special function        | Automatic search of elements and quick programming  |   |  |  |
| Hardware                           | Industrial control host | CPU: intel i5 Display card: Nvidia GTX1050Ti Memory: 16G DDR4 , 256G SSD + 2T HDD Network: 1000M Wired Network Card   | CPU: intel i7 Display card: Nvidia GTX1050Ti Memory: 24G DDR4 , 256G SSD + 2T HDD Network: 1000M Wired Network Card |  |  |
| specification                      | Display                 | 23.8 inch FHD display   |   |  |  |
| Appearance/                        | Dimention<br>and weight | (L*H*W) 715* (1315-1700) * (790-1210) mm,<br>net weight:100Kg   |   |  |  |
| electric                           | Power supply and power  | AC 220V, rated power 200W   |   |  |  |
|                                    | Work environment        | Temperature: 10~45°C, Humidity: 30~85%RH  |   |  |  |

### **AIS30X Series-THT**

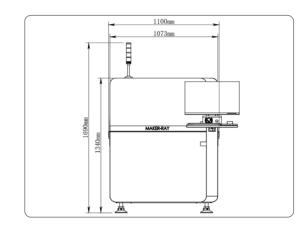


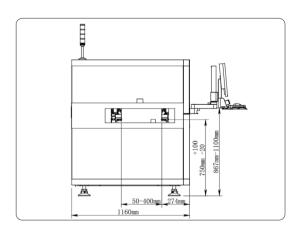
# Inline PCBA AOI for Solder Joint To inspect defects of solder joint of plug-in components and SMT components on the bottom side

#### Core Advantages

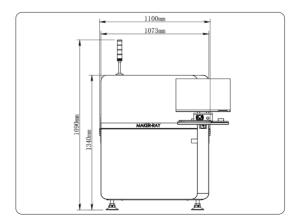
- ·Optional three-section track design.
- · High speed, high precision and low wear.
- ·Al algorithm. Quick location and easy programming.
- ·Strong inspection capability.
- ·Flexible combination with production line and applicable for multiple scenarios.
- ·Traceable data and support SPC alarm.
- · Automatic cleaning function for lens.

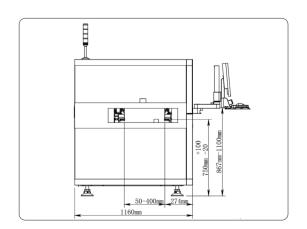
#### ·AIS303B-HW



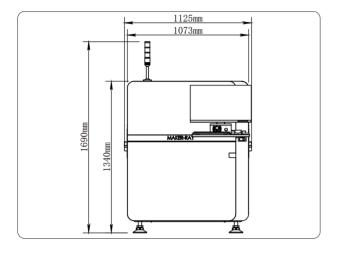


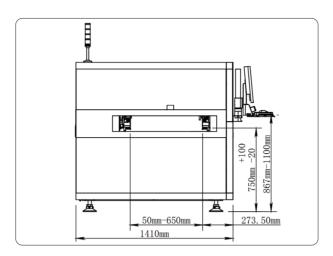
#### ·AIS303P-HW



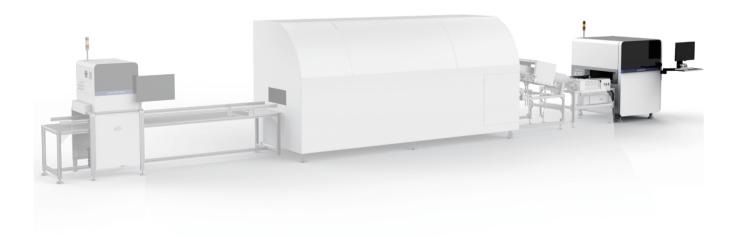


### ·AIS303-L-HW





### •Application | After wave-soldering



### · Defect Type

| Good | Insufficient | Excessive | Bridge | No foot | Missing | Pseudo |
|------|--------------|-----------|--------|---------|---------|--------|
| 1    | NG           | NG        | NG     | NG NG   | NG      | NG     |

### ·Specification

| Category      | Item                       | AIS303B-HW   | AIS303P-HW                     | AIS303-L-HW   |  |  |
|---------------|----------------------------|--|--------------------------------|---|--|--|
|               | Size                       | three-section track:50*50~350*400mm 50*50~550*650mm signle-section track:50*50~450*400mm (Large board mode: max 710*650m |                                |   |  |  |
| PCBA          | Thickness                  | 0.5mm~6mm  |                                |   |  |  |
| specification | Height of elements         | TOP: 110mm (150mm option); BOT: 25mm   |                                |   |  |  |
|               | Processing edge            | 3mm  |                                |   |  |  |
|               | Camera                     | 12MP, color  | 12MP, color                    | 5MP, color  |  |  |
| Optical       | Light source               | RGB + W four color integral light source   |                                |   |  |  |
| specification | FOV                        | 60*45mm  | 60*45mm                        | 49*41mm   |  |  |
|               | Resolution                 | 15um   | 15um                           | 20um  |  |  |
|               | Components                 | Missing, reversed, offset, broken, ext   | ra,foreign matter, dirty, etc. |   |  |  |
| Inspection-   | Solder                     | Insufficient, excessive, bridge, no foot, solder void, etc.  |                                |   |  |  |
| related       | Other function             | Bar code Recognition / QR code Recognition/ OCR  |                                |   |  |  |
| function      | Mixing boards inspection   | Yes,Support calling program automatically  |                                |   |  |  |
| Tarrectori    | Algorithm                  | CNN, color contrast, outline recognition, offset inspection, template matching, character comparison, OCR ,etc.          |                                |   |  |  |
|               | Speed                      | 0.23sec/FOV  |                                |   |  |  |
|               | Operating system           | Ubuntu 18.04 LTS 64bit   |                                |   |  |  |
| Software      | Function                   | Remote control, remote assistance, CAD file import and user-defined model training                                       |                                |   |  |  |
| system        | Communication method       | Standard SMEMA interface   |                                |   |  |  |
| зузст         | Data output                | Autogenerated statistic analysis SPC   |                                |   |  |  |
|               | Special function           | Automatic search of elements and quick programming   |                                |   |  |  |
| Hardware      | Industrial<br>control host | CPU: intel i5<br>Display card: Nvidia GTX1050Ti<br>Memory: 32G DDR4, 240GSSD+2T HDD<br>Network: 1000M Wired Network Card |                                | CPU: intel i5<br>Display: Nvidia GTX1050Ti<br>Memory: 64G DDR4, 240GSSD+2T HDD<br>Network: 1000M Wired Network Card |  |  |
| specification | Display                    | 23.8 inch FHD display  | 23.8 inch FHD display          | 23.8 inch FHD display   |  |  |
|               | Rail width control         | High precision lead screw + servo motor  |                                |   |  |  |
|               | Rail width control         | Manual/auto  |                                |   |  |  |
|               | Dimention and weight       | (L*H*W) 1100*1340*1160mm  net weight:780kg  (L*H*W) 1125*1340*1410mm  net weight:890KG                                   |                                |   |  |  |
| Appearance/   | Power supply and power     | AC 220V, rated power 520W  |                                |   |  |  |
| electric      | Air source                 | 0.4-0.6Mpa   |                                |   |  |  |
|               | Work environment           | Temperature: 10~45°C, Humidity: 30~85%RH   |                                |   |  |  |

#### · Repair Station with Cursor, locating defects quickly

- · Off-line/On-line option
- · Freely switch between single-point/multiple-point cursor guide. High alignment accuracy
- · Whole board projection guide maintenance personnel to repair quickly
- · Avoid manual searching. Support operation on multiple work station. Enhance repair efficiency
- · Multiple guide colors for selection. Avoid interference by board color
- · Guide by areas. Higher efficiency





| No. | Item                          | Offline repair station  | Online repair station                                    |  |  |
|-----|-------------------------------|---|--|--|--|
| 1   | Model                         | MKR-AOI-OFFLR100  | MKR-AOI-ONLR100  |  |  |
| 2   | PCB Size                      | 550*400mm   | 550mm*400mm  |  |  |
| 3   | PCB thickness                 | Less than 100mm   |  |  |  |
| 4   | Host                          | CPU:intel i3<br>Memory:8G DDR4 128G SSD<br>Display:23.8寸 FHD Monitor<br>Operating system:Ubuntu 18.04 LTS 64bit |  |  |  |
| 5   | Overall dimension             | (L*H*W) 550*830*760mm (L*H*W) 900*1550mm~1850*1000mm  |  |  |  |
| 6   | Power supply                  | Single phase AC220V,50/60Hz   |  |  |  |
| 7   | Platform                      | Aluminium section frame + SECC matal plate  |  |  |  |
| 8   | Mouse and keyboard            | Chocolate keyboard + Logitech mouse   |  |  |  |
| 9   | Foot plate                    | Metal USB foot switch   |  |  |  |
| 10  | Micro switch                  | Omron micro switch  |  |  |  |
| 11  | Conveyor                      | / Mannual width-controlled conveyor with the pl. loading height of 750mm (the height could be customized)       |  |  |  |
| 12  | Free accessories              | Soldering tin support and universal code scanner support  | Soldering tin support and universal code scanner support |  |  |
| 13  | Paid accessories              | Code scanner (USB data interface) and electric soldering iron   |  |  |  |
| 14  | Rated (Max) power consumption | 1220W   |  |  |  |
| 15  | average consumption           | 55W   |  |  |  |

### **AIS40X Series-SMT**

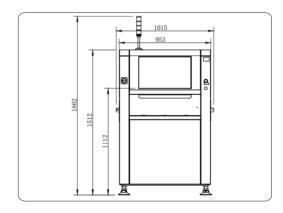


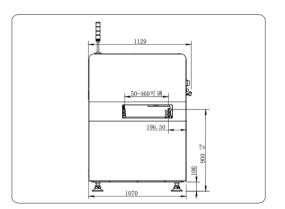
### Inline PCBA AOI for SMT Components (2D) To inspect defects of SMT components and solder

#### Core Advantages

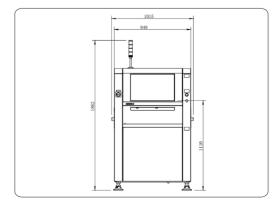
- · Bilateral telecentric lens, low distortion and high depth of field
- · Minimalist programming , simple interface. Support batch modifying parameters with one-click
- · Centralized control. Interconnection between multiple equipment
- · High inspection rate and low false alarm rate
- · Multiple configurations meet different inspection demands
- ·Traceable data and support SPC alarm

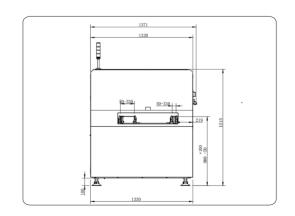
#### ·AIS401B-HW



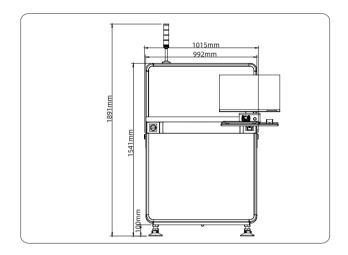


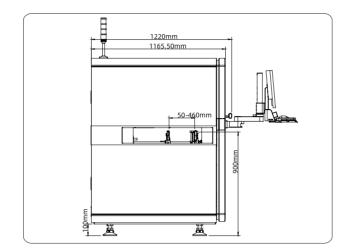
#### ·AIS401B-D-HW





### ·AIS401-HW

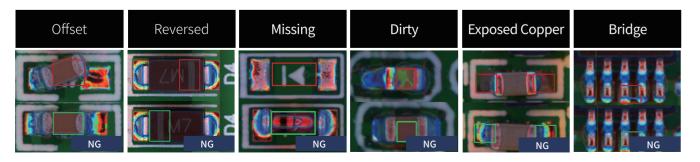




### •Application | Before/after reflow



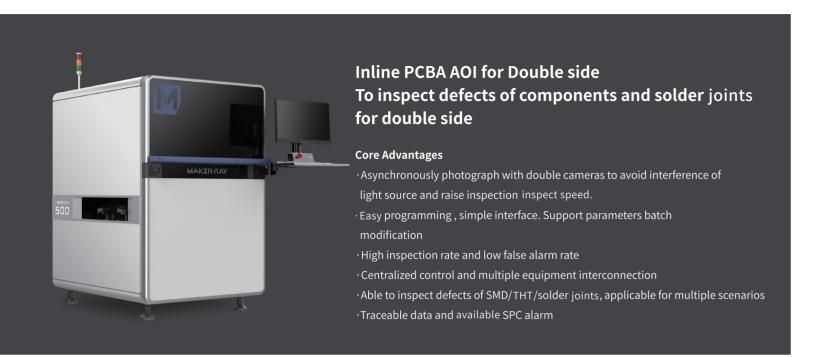
### · Defect Type



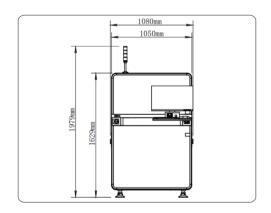
### ·Specification

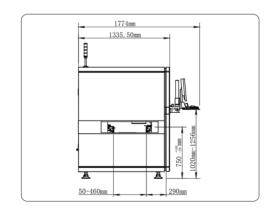
| Category      | Item                     | AIS401-HW  | AIS401B-HW                                  | AIS401B-D-HW   |  |  |  |
|---------------|--------------------------|--|---|--|--|--|--|
| PCBA          | Size                     | 50*50mm-510*460mm<br>Large board :<br>50*50mm~690*460mm  |   | 50x50mm~510*610mm (single rail operation)<br>50x50mm~510*330mm (Dual rail operation)<br>Large board:<br>50*50mm~690*610mm(single rail operation)<br>50*50mm-690*330mm(Dual rail operation) |  |  |  |
| specification | Thickness                | 0.5mm-6mm  |   |  |  |  |  |
| specification | Height of elements       | Top:25mm,<br>Bottom: 80mm  |   |  |  |  |  |
|               | Processing edge          | 3.7mm  |   |  |  |  |  |
|               | Camera                   | 12MP, color  |   |  |  |  |  |
| Optical       | Optical source           | RGB + W four color integral light source   |   |  |  |  |  |
| specification | FOV                      | 40*30mm  |   |  |  |  |  |
|               | Resolution ratio         | 10um   |   |  |  |  |  |
|               | Components               | Components Missing, reversed, offset, broken, extra,foreign matter, dirty, etc.  |   |  |  |  |  |
| Inspection-   | Solder                   | Insufficient,excessive,bridge, no foot, solder void,etc.   |   |  |  |  |  |
| related       | Other function           | Bar code Recognition / QR code Recognition/ OCR  |   |  |  |  |  |
| function      | Mixing boards inspection | Yes, Support calling program automatically   |   |  |  |  |  |
| TUTICUOTI     | Algorithm                | CNN, color contrast, outline recognition, offset inspection, template matching, character comparison, OCR ,etc.            |   |  |  |  |  |
|               | Speed                    | 0.23sec/FOV 0.25sec/FOV  |   |  |  |  |  |
|               | Operating system         | Ubuntu 18.04 LTS 64bit   |   |  |  |  |  |
| Software      | Function                 | Remote control, remote assistance, CAD file import and user-defined model training   |   |  |  |  |  |
|               | Communication method     | Standard SMEMA interface   |   |  |  |  |  |
| system        | Data output              | Autogenerated statistic analysis SPC   |   |  |  |  |  |
|               | Special function         | Automatic search of elements and quick programming   |   |  |  |  |  |
| Hardware      | Industrial control host  | CPU: intel i5 Display card: GTX1050Ti Memory: 64G DDR4, 240G SSD+2T Mechanical Hard Disk Network: 1000M Wired Network Card |   |  |  |  |  |
| specification | Display                  | 23.8 inch FHD display  |   |  |  |  |  |
|               | Motion mechanism         | High precision lead screw + servo motor  |   |  |  |  |  |
|               | Rail width control       | Manual/auto  |   |  |  |  |  |
| Anneamnes     | Power suppl<br>and power | (L*H*W) 1015*1541*1165.6mm<br>net weight:728KG   | (L*H*W) 1015*1512*1129m<br>net weight:670KG | m (L*H*W) 1015*1515*1330mm<br>net weight:790KG   |  |  |  |
| Appearance/   | Power supply and power   | r AC 220V, rated power 380W AC 220V,rate power 490W  |   |  |  |  |  |
| electric      | Air source               | 0.4-0.6Mpa   |   |  |  |  |  |
|               | Work environment         | Temperature: 10~45°C, Humidity: 30~85%RH   |   |  |  |  |  |
|               |                          | 1  |   |  |  |  |  |

#### AIS50X Series-Multi

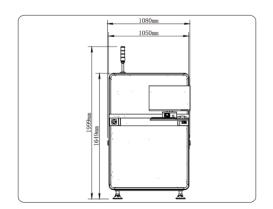


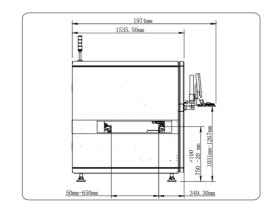
#### ·AIS501B-HW



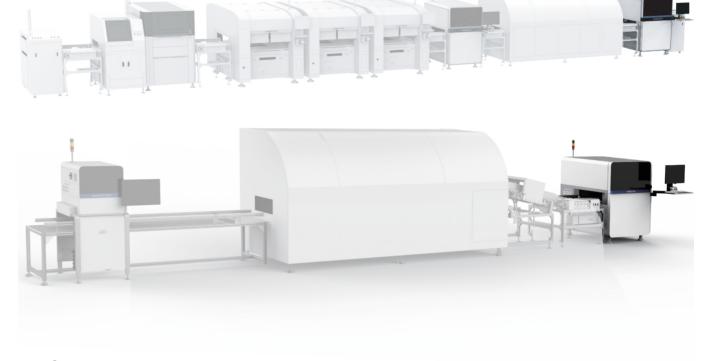


#### ·AIS501-L-HW

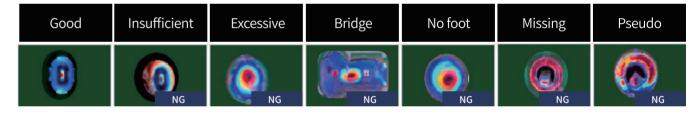


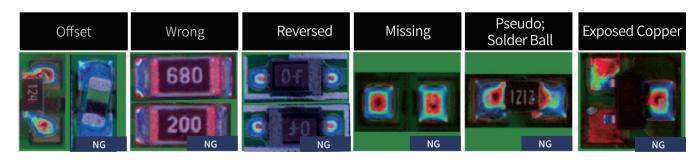


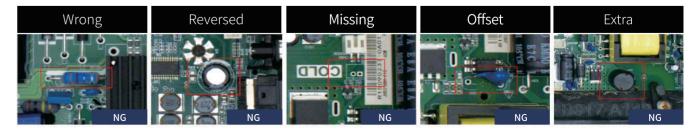
#### •Application | Post reflow/wave-solder and before package



### · Defect Type



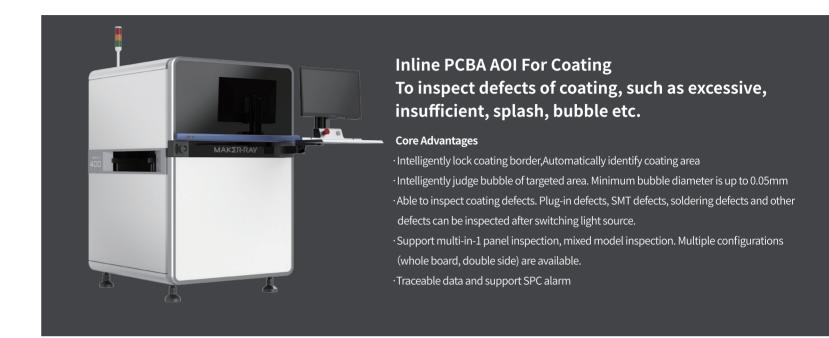




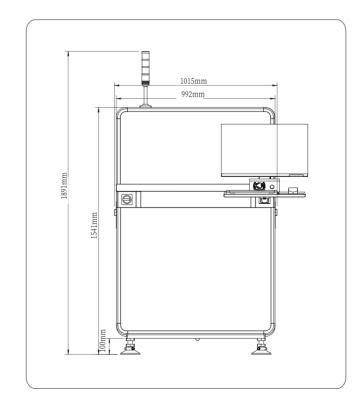
### Specification

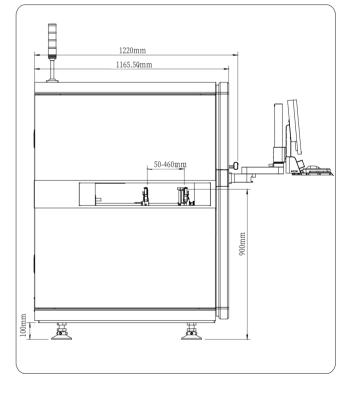
| Category      | Item                       | AIS501B-HW  | AIS501-L-HW   |  |  |  |
|---------------|----------------------------|---|---|--|--|--|
| PCBA          | Size                       | 50*50mm~510*460mm<br>(Large board mode: max730*460mm)   | 50*50mm~510*650mm<br>(Large board mode: max730*650mm)                 |  |  |  |
| specification | Thickness                  | 0.5mm-6mm   |   |  |  |  |
|               | Height of elements         | Top:75mm, Bottom:50mm(can be adjusted to 75mm)  |   |  |  |  |
|               | Processing edge            | 3mm   |   |  |  |  |
|               | Camera                     | 12MP, color   |   |  |  |  |
| Optical       | Optical source             | RGB + W four color integral light source  |   |  |  |  |
| specification | FOV                        | 15um@60*45mm; 10um@40*30mm;   |   |  |  |  |
|               | Resolution ratio           | 15/10um   |   |  |  |  |
|               | Components                 | Missing, reversed, offset, broken, extra, for   | Missing, reversed, offset, broken, extra, foreign matter, dirty, etc. |  |  |  |
|               | Solder                     | Insufficient, excessive, bridge, no foot, solder void, etc.   |   |  |  |  |
| Inspection-   | Other function             | Bar code Recognition / QR code Recognition/ OCR   |   |  |  |  |
| related       | Mixing boards inspection   |   |   |  |  |  |
| function      | Algorithm                  | CNN, color contrast, outline recognition, offset Al inspection, template matching, character comparison, OCR ,et                  |   |  |  |  |
|               | Speed                      | 0.25sec/FOV   | 0.23sec/FOV   |  |  |  |
|               | Operating system           | Ubuntu 18.04 LTS 64bit  |   |  |  |  |
| Software      | Function                   | Remote control, remote assistance, CAD file import and user-defined model training  |   |  |  |  |
| system        | Communication method       | Standard SMEMA interface  |   |  |  |  |
| Зузістт       | Data output                | Autogenerated statistic analysis SPC  |   |  |  |  |
|               | Special function           | Automatically search of elements and quick programming  |   |  |  |  |
|               | Industrial control<br>host | CPU: intel i7 Display card: Nvidia GTX1050Ti Memory: 64G DDR4, 240G SSD+2T Mechanical Hard Disk Network: 1000M Wired Network Card |   |  |  |  |
| Hardware      | Display                    | 23.8 inch FHD display   |   |  |  |  |
| specification | Motion mechanism           | High precision lead screw + servo motor   |   |  |  |  |
|               | Rail width control         | Manual/auto   |   |  |  |  |
|               | Transmission type          | Chain   |   |  |  |  |
|               | Rail payload               | ≤10KG   |   |  |  |  |
|               | Dimention and weight       | (L*H*W) 1080*1629*1335mm<br>net weight:1000KG   | (L*H*W) 1080*1650*1535mm<br>net weight:1150KG                         |  |  |  |
| Appearance/   | Power supply and power     | AC 220V, rated power 500W   |   |  |  |  |
| electric      | Air source                 | 0.4-0.6Mpa  |   |  |  |  |
|               | Work environment           | Temperature:10~45°C. Humidity: 30~85%RH   |   |  |  |  |

### AIS-Coating

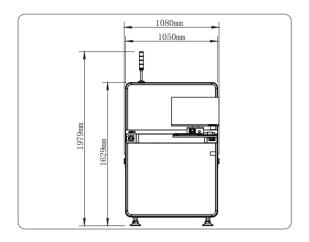


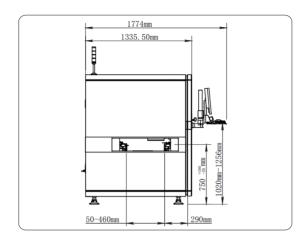
#### ·AIS401-C-HW





#### ·AIS501-C-HW



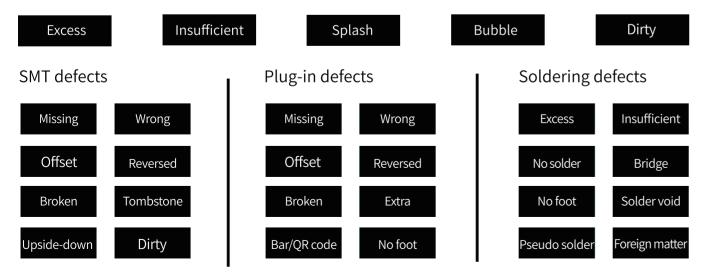


•Application | Before/after curing



Defect Type | Switch light source to inspect\*

### Coating



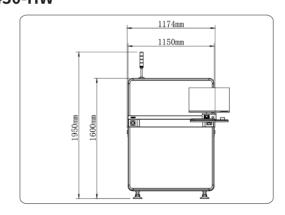
| Category           | Item                     | AIS401-C-HW   |
|--------------------|--------------------------|---|
|                    | Size                     | 50*50~510*460mm (Large board mode 690*460mm)  |
| PCBA               | Thickness                | 0.5mm-6mm   |
| specification      | Height of elements       | Top: 25mm; Bottom: 80mm   |
|                    | Processing edge          | 3.7mm   |
|                    | Camera                   | 12MP, color   |
| Optical            | Optical source           | UV+W / UV+RGBW  |
| specification      | FOV                      | 40*30mm   |
|                    | Resolution               | 10um  |
|                    | Coating                  | Excessive or less UV/UF gel, bubble in UV/UF gel  |
|                    | Components               | Missing, reversed, offset, broken, extra, foreign matter, dirty, etc.   |
|                    | Solder                   | Insufficient,excessive,missing, bridge,solder void,etc.   |
| Inspection-related | Other function           | Bar code Recognition / QR code Recognition/ OCR   |
| function           | Mixing boards inspection | Yes,Support calling program automatically   |
|                    | Algorithm                | CNN, color contrast, outline recognition, offset inspection, template matching, OCR ,etc.   |
|                    | Speed                    | 0.23sec/FOV   |
|                    | Operating system         | Ubuntu 18.04 LTS 64bit  |
| Software           | Function                 | Remote control, remote assistance, CAD file import and user-defined model training  |
|                    | Communication method     | Standard SMEMA interface  |
| system             | Data output              | Autogenerated statistic analysis SPC  |
|                    | Special function         | Automatic search of elements and quick programming  |
| Hardware           | Industrial control host  | CPU: intel i5 Display card: Nvida Independent GPU Accelerator Card Memory: 64G DDR4, 256G SSD+2T Mechanical Hard Disk Network: 1000M Wired Network Card |
| specification      | Display                  | 23.8 inch FHD display   |
|                    | Motion mechanism         | High precision lead screw + servo motor   |
|                    | Rail width control       | Manual/auto   |
|                    | Dimention and weight     | (L*H*W) 1015*1541*1170mm, net weight:750Kg  |
| Appearance/        | Power supply and power   | AC 220V, rated power 380W   |
| electric           | Air source               | 0.4-0.6Mpa  |
|                    | Work environment         | Temperature: 10~45°C, Humidity: 30~85%RH  |

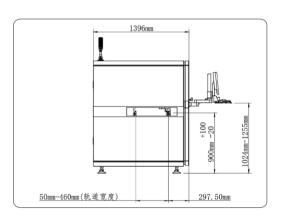
#### AIS501-C-HW Category Item Size 50\*50mm~510\*460mm (Large board mode:730\*460mm) PCBA Thickness 0.5mm-6mm specification Height of elements Top:75mm, Bottom:50mm(can be adjusted to 75mm) Processing edge 12MP, color Camera Optical Optical source UV+W optical source / UV+RGBW specification FOV 10um@30\*40mm, 15um@ 60\*45mm Resolution ratio 15um/10um Excessive or less UV/UF gel, bubble in UV/UF gel Coating Missing, reversed, offset, broken, extra, foreign matter, dirty, etc. Components Solder Insufficient, excessive, bridge, no foot, solder void, etc. (UV+RGBW source) Inspection-related Bar code Recognition / QR code Recognition/ OCR Other function function Mixing boards inspection Yes, support calling program automatically Algorithm CNN, color contrast, outline recognition, offset inspection, template matching, OCR, etc. Speed 0.23sec/FOV Ubuntu 18.04 LTS 64bit Operating system Function Remote control, remote assistance, CAD file import and user-defined model training Software Communication method Standard SMEMA interface system Data output Autogenerated statistic analysis SPC Automatically search of elements and quick programming Special function Display card: Nvida Independent GPU Accelerator Card Industrial control host Memory: 64G DDR4, 240G SSD+2T Mechanical Hard Disk Network: 1000M Wired Network Card Hardware Display 23.8 inch FHD display specification Motion mechanism High precision lead screw + servo motor Rail payload Rail width control Manual/auto (L\*H\*W)1080\*1629\*1335mm, net weight:1000KG Dimention and weight Appearance/ Power supply and power AC 220V, rated power 500W electric 0.4-0.6Mpa Air source Work environment Temperature: 10~45°C. Humidity: 30~85%RH

#### I AIS43X Series-3D

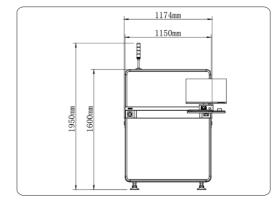


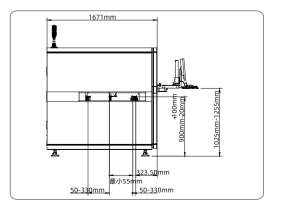
#### ·AIS430-HW





#### ·AIS430-D-HW

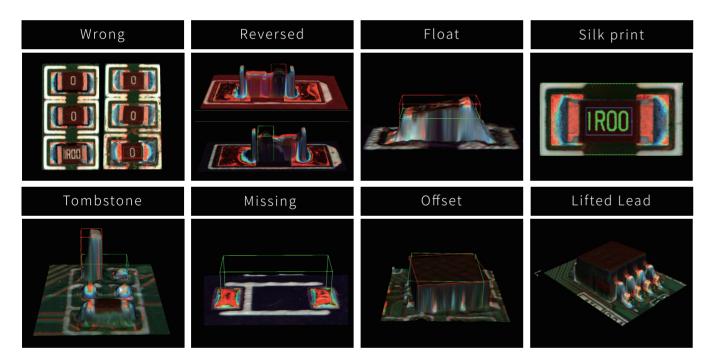




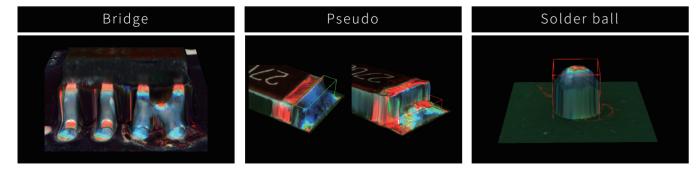
### •Application | After reflow



### • **Defect Type** | SMD



### • Defect Type | Solder



### Specification

| Category           | Item                       | AIS430-HW   | AIS430-D-HW   |  |  |  |
|--------------------|----------------------------|---|---|--|--|--|
| PCBA specification | Size                       | 50*50mm~510*460mm<br>(Large board mode: Max710*460mm)   | 50*50mm~510*610mm (single rail operation) 50*50mm~510*330mm (Dual rail operation) |  |  |  |
|                    | Thickness                  | 0.5mm-6mm   |   |  |  |  |
|                    | Height of elements         | Top: 30mm; Bottom: 50mm (Top could be 50mm)   |   |  |  |  |
|                    | Processing edge            | 3.7mm   |   |  |  |  |
| Optical            | Camera                     | 12MP, color   |   |  |  |  |
|                    | Optical source             | RGB + W four color integral light source+ 4 optical source for projection   |   |  |  |  |
| specification      | FOV                        | 10um@40*30mm; 15um@60*45mm  |   |  |  |  |
|                    | Components                 | Lead, float, missing, reversed, offset, upside-down, tombstone, broken, extra, foreign matter, dirty, etc.                                    |   |  |  |  |
|                    | Solder                     | Insufficient,excessive,missing, bridge,solder void,etc.   |   |  |  |  |
| Inspection-        | Other function             | Bar code Recognition / QR code Recognition/ OCR   |   |  |  |  |
| related            | Mixing boards inspection   | Yes,Support calling program automatically   |   |  |  |  |
| function           | Algorithm                  | CNN, color contrast, outline recognition, offset inspection, template matching, character comparison, OCR ,etc.                               |   |  |  |  |
|                    | Speed                      | 0.55sec/FOV   |   |  |  |  |
|                    | Operating system           | Ubuntu 18.04 LTS 64bit  |   |  |  |  |
| 0.6                | Function                   | Remote control, remote assistance, CAD file import and user-defined model training  |   |  |  |  |
| Software           | Communication method       | Standard SMEMA interface  |   |  |  |  |
| system             | Data output                | Autogenerated statistic analysis SPC  |   |  |  |  |
|                    | Special function           | Automatic search of elements and quick programming  |   |  |  |  |
| Hardware           | Industrial<br>control host | CPU: intel i7 Display card: Gigabyte RTX3060 12G display Memory: 64G DDR4, 256G SSD+6T Mechanical Hard Disk Network: 1000M Wired Network Card |   |  |  |  |
| specification      | Display                    | 23.8 inch FHD display   |   |  |  |  |
|                    | Motion mechanism           | High precision lead screw + servo motor   |   |  |  |  |
|                    | Rail width control         | Manual/auto   |   |  |  |  |
|                    | Dimention and weight       | (L*H*W) 1174*1600*1396mm, net weight: 870KG   | (L*H*W) 1174*1642*1671mm, net weight: 1080KG                                      |  |  |  |
| Appearance/        | Power supply and power     | AC 220V, rated power 540W   | AC 220V, rated power 540W   |  |  |  |
| electric           | Air source                 | 0.4-0.6Mpa  |   |  |  |  |
|                    | Work environment           | Temperature: 10~45°C, Humidity: 30~85%RH  |   |  |  |  |

#### **AIS63X Series-SPI**



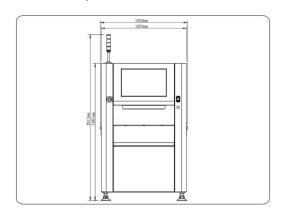
### **Inline Solder Paste Ispection**

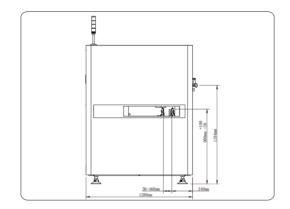
To Inspect solder print defects such as insufficient solder, excess solder and thickness defect etc

#### Core Advantages

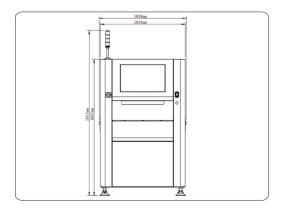
- · 3-point verification
- · Realize closed-loop function combining printing machine
- · NG board flying identification function & chip mounter BadMark point sharing function
- · Minimalist programming, easy operation, multi-machine interconnection can be realized
- ·Support whole board image storage
- · Realize real-time SPC monitoring and analysis

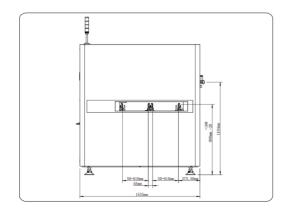
#### ·AIS630B-HW/AIS630P-HW





#### ·AIS630P-D-HW

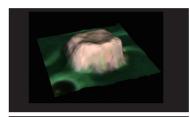




#### •Application | After printer

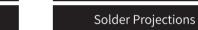


#### · Defect Type

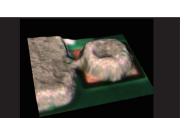


Excessive

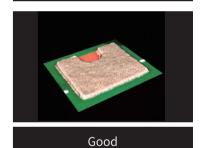
Offset







Bridge



#### Tracing system and 3-point verification function\*

3-point verification function realized the unified monitoring of the whole production line, which is helpful for data tracing and improving production quality



<sup>\*</sup>SPI, AOI before and after reflow should be products of Maker-Ray

SPI

### Specification

| Category      | Item                       | AIS630B-HW   | AIS630P-HW   | AIS630P-D-HW  |  |  |
|---------------|----------------------------|--|--|---|--|--|
| PCBA          | Size                       | 50*50mm~510*460mm  |  | 50x50mm~510*610mm(single rail operation) 50x50mm~510*330mm(Dual rail operation)   |  |  |
| specification | Thickness                  | 0.5mm-6mm  |  |   |  |  |
| specification | Height of elements         | Top:25mm, Bottom: 50mm   |  | Top:25mm, Bottom: 50mm  |  |  |
|               | Processing edge            | 3.7mm  |  |   |  |  |
|               | Camera                     | 5MP, color 12MP  |  | 12MP  |  |  |
| Optical       | Optical source             | RGB color integral light source single DLP/AIS630P-HW ( Dual DPL)  |  |   |  |  |
| specification | FOV                        | 36*30mm  | 40*30mm  | 60*45mm   |  |  |
|               | Resolution ratio           | 15um   | 10um   | 15um  |  |  |
|               | Solder                     | Insufficient, excessive, bridge, height, solder projections, shape, solder void, etc.                                  |  |   |  |  |
| Inspection-   | Other function             | Bar code Recognition / QR code Rec   | cognition/ OCR   |   |  |  |
| related       | Mixing boards inspection   | Yes,Support calling program autom  | atically   |   |  |  |
| function      | Algorithm                  | CNN, color contrast, outline recognition, image contrast,etc.  |  |   |  |  |
|               | Speed                      | 0.28sec/FOV  | 0.33sec/FOV  | 0.28sec/FOV   |  |  |
|               | Operating system           | Ubuntu 18.04 LTS 64bit   |  |   |  |  |
|               | Function                   | Remote control, remote assistance, Gerbe file import and user-defined model training                                   |  |   |  |  |
| Software      | Communication method       | Standard SMEMA interface   |  |   |  |  |
| system        | Data output                | Autogenerated statistic analysis SPC   |  |   |  |  |
|               | Special function           | Automatic search of pad and quick programming  |  |   |  |  |
| Hardware      | Industrial<br>control host | CPU: intel i7<br>Display: Gigabyte RTX1660 6G<br>Memory:32G DDR4 ,240G SSD+2T HDD<br>Network: 1000M Wired Network Card | CPU: intel i7 Display: Gigabyte RTX3060 12G display Memory:64G DDR4 ,240G SSD+2T HDD Network: 1000M Wired Network Card | CPU: intel i7 Display: Gigabyte RTX3060 12G display Memory: 32G DDR4 ,240G SSD+2T HDD Network: 1000M Wired Network Card |  |  |
| specification | Display                    | 23.8 inch FHD display  |  |   |  |  |
|               | Motion mechanism           | High precision lead screw + servo motor  |  |   |  |  |
|               | Rail width control         | Manual/auto  |  |   |  |  |
|               | Dimention and weight       | (L*H*W) 1058*1667*1280mm.<br>net weight: 807KG   |  | (L*H*W) 1058*1667*1535mm<br>net weight: 1016KG  |  |  |
| Appearance/   | Power supply and power     | AC 220V, rated power 510W  |  | AC 220V, rated power 540W   |  |  |
| electric      | Air source                 | 0.4-0.6Mpa   |  |   |  |  |
|               | Work environment           | Temperature: 10~45°C, Humidity: 30~85%RH   |  |   |  |  |

### MKR-AOI-RS100 | Workstation for Maintenance

·Used with AIS30X, AIS40X, AIS50X and AIS63X to locate defects.



### Advantages



9001&14001 Quality System Certificate



With over 70% of technical staffs for R & d



Share the suppliers and manufacturing system from the purchasing platform valued RMB ten-billion.



With over 10 years of experience for industrial research and development and supply chain management .Deeply research in deep learning algorithm and its visual application

### Mutual Win-win Cooperation

